

STRUCTURAL SOLUTIONS, P.A.*

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GARAGE DOOR STATIC PRESSURE TEST REPORT

Garage Door No.:	IRC-6218-145-26		Test Date:	3/12/2019		Project No.:	19-025			
Design Pressures:	+31.6 psf, -35.7 psf		Report Date:	10/13/2020		Model #	625			
Test Pressures:	+47.4 psf, -53.6 psf		Test Location:	Entrematic, Winston-Salem, NC						
ASCE 7-16 Criteria:	Up to 5 Feet of Door Width in Zone 5; Any Roof Slope; Enclosed Building									
	Exp. B, 30' MRH		Exp. C, 15' MRH		Exp. C, 25' MRH		Exp. D, 15' MRH		Exp. D, 25' MRH	
	187 mph		170 mph		162 mph		154 mph		148 mph	
Witnessed By:	Robert Richardson - Entrematic / Amarr; Thomas L. Shelmerdine, PE - Structural Solutions, P.A.									

Description of Test Specimen:

A 18'-0" wide x 7'-0" high sectional garage door, one section wide by four sections high, each section being 2" thick by 21" high 25ga galvanized steel sheet. Each section was reinforced with one 5-1/2" 18ga galvanized steel R-truss, and the bottom section also had one 3" 20ga galvanized steel strut. The door sections were connected together with one 16ga galvanized steel end hinge at each end stile and one 18ga galvanized steel center hinge at 7 interior stiles as shown on the drawing. Model 625 manufactured by Entrematic was used in the test. The test unit is further described on Drawing IRC-6218-145-26.

Manner of Testing:

This test was conducted at Entrematic, 165 Carriage Ct., Winston-Salem, NC, which is accredited by the American Association for Laboratory Accreditation, Certificate #2595.01. The specimen was tested for static pressure structural performance in substantial conformance with the procedures described in DASMA 108-12 and ASTM E330-14. Both positive and negative pressures were tested. The specimen was installed in an enclosure framed with welded structural steel and covered with 3/4" thick plywood. The door was covered with 2 mil plastic sheeting to prevent leakage of air pressure. One pressure blower was attached to the enclosure with flexible ducting to provide the positive and negative pressures. Pressure transducers connected to a computer were used to measure and record the pressures in the enclosure.

Test Procedure:

The specimen was subjected to the above pressures for the following durations. Positive pressure was applied on the exterior face of the door first, and then negative pressure was applied.

Step 1: Preload the door to 50% of the Design Pressure and hold for 10 seconds. Step 2: Unload the door for 1 to 5 minutes.

Step 3: Load the door to 100% of the Design Pressure and hold for 60 seconds. Step 4: Unload the door for 1 to 5 minutes.

Step 5: Load the door to 150% of the Design Pressure (which equals 100% of the Test Pressure) and hold for 10 seconds.

Step 6: Repeat 1 through 5 above for negative pressure.

Observations:

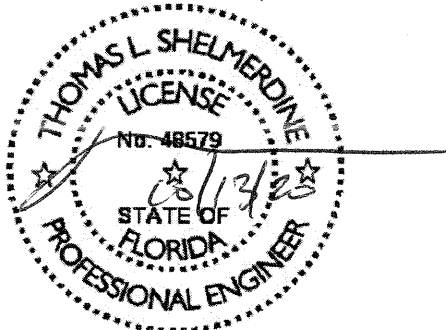
No failures occurred as a result of the noted loadings. The door remained operable after both positive and negative tests.

Summary:

The 18'-0"x7'-0" Model 625 as described on drawing IRC-6218-145-26 meets or exceeds the testing criteria as described above. By comparison to the construction of the 18'-0"x7'-0" Model 625, the following doors also meet or exceed the above testing criteria, when constructed in accordance with drawing IRC-6218-145-26:

- 18'-0" x 7' Model 675 doors, which have alternate embossment patterns in the skin
- 18'-0" x 7' Amarr Lincoln 1000 and Amarr Hillcrest 1000 doors (which are alternate names for Models 625 & 675)
- 18'-0" x 7' Amarr Lincoln 1500 & 2000 and Amarr Hillcrest 1500 & 2000 doors (which are Models 625 & 675 with insulation)
- Model 625, 675, Amarr Lincoln & Amarr Hillcrest 1000, 1500 & 200 doors, with widths up to 18'-0" and heights up to 14'-0"
- 8 windows may be installed in 1 section (18-1/2" x 11" x 3/32" SSB glass - meets ASTM E1300-04)

Submitted By:



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